

## Revolutionizing Denim: SAITEX's Vision for a Circular, Sustainable Future

SAITEX, renowned as "The World's Cleanest Denim Factory," has unveiled its **2023 Impact Report**, demonstrating groundbreaking strides in sustainable denim manufacturing. Founded in 2001, SAITEX has consistently pushed the boundaries of eco-conscious apparel production, transforming waste into opportunity and setting industry benchmarks for transparency, innovation, and social responsibility.

This year's report highlights SAITEX's commitment to circular manufacturing, underpinned by cutting-edge technologies and regenerative practices. Their vertical integration across Vietnam and the U.S. drives efficiency, accountability, and sustainability through advancements like AI, IoT, robotics, and cloud computing. Notably, the SAITEX Mill achieved a remarkable milestone in 2023, with **25% of its fabrics Cradle to Cradle Certified® Gold**, drastically reducing CO2 emissions, energy use, and water consumption.

The introduction of **Smart-Indigo™ technology** has revolutionized indigo dyeing, cutting CO2 emissions by 90% and energy usage by 70%. This achievement underscores SAITEX's dedication to reshaping denim production into a cleaner, greener process, proving that high-quality fashion and environmental stewardship can coexist.

CEO Sanjeev Bahl's **REKUT initiative** integrates marginalized communities into SAITEX's workforce, reaching 98% inclusion by 2023. This human-centric approach reflects their core values of equity and inclusivity, fostering a future where sustainable fashion supports both the planet and its people.

By partnering with global brands like G-Star, Everlane, Zara, and IKEA, SAITEX is not just producing denim—it's creating a movement for ethical fashion. Their ongoing collaboration with certifying bodies such as **bluesign®, GOTS, and OEKO-TEX®** ensures rigorous adherence to sustainability standards.

SAITEX's 2023 Impact Report is more than a document—it's a testament to their visionary leadership, redefining what it means to be a responsible, future-ready manufacturer.